

Date: Wednesday, 06/08/2008 10:46:50 AM
 User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: TUBE HANDLE
Job Number	: 41011		
Estimate Number	: 13509		
P.O. Number	:	Part Number	: PB6743001107
This Issue	: 06/08/2008 S.O. No. :	Drawing Number	: B6743001 P.32
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	:	Material	:
Written By	:	Due Date	: 13/08/2008 Qty: 8 Um: Each
Checked & Approved By	: <u>MF 08-08-06</u>		
Comment	: Est Rev:A 08-06-26 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T1000W065	6061T6 RD TUBE 1.00 x .065w
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Comment: Qty.: 4.2000 f(s)/Unit Total: 33.6000 f(s)

6061 TUBE

batch: M108819

SAD 08/08/06

8

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

SAD 08/08/06

2- drill holes as per dwg (DO NOT DRILL THRU) SP 08-08-7 (8x)

3- deburr SP 08-08-7 (8x)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

S 08/08/07 (8x)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA

SP 08-08-07 (8x)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

W 08/08/07 (8)

Job Completion

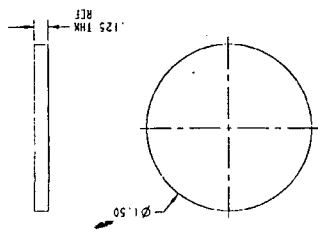


MF 08-08-07

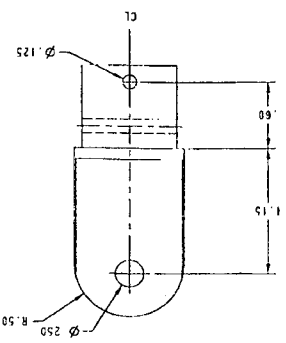
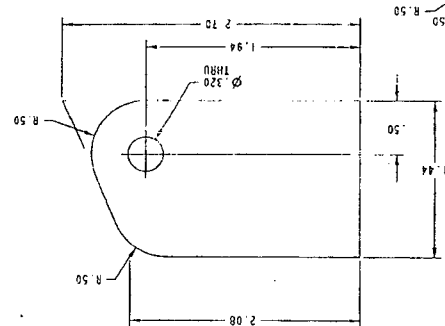
ORIGINAL

PREMIER AVIATION, INC.
1000 W. WASHINGTON PARKWAY, CHANDLER, ARIZONA 85226
D-OSVVS B67-73001
BY 43

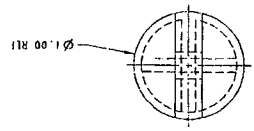
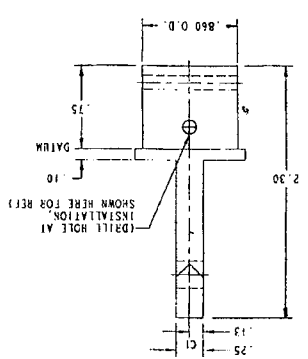
① -111 TUBE END PLATE
MATERIAL: .125 THK. 6061-T6, 00-A-750/11
SCALE: 2.000



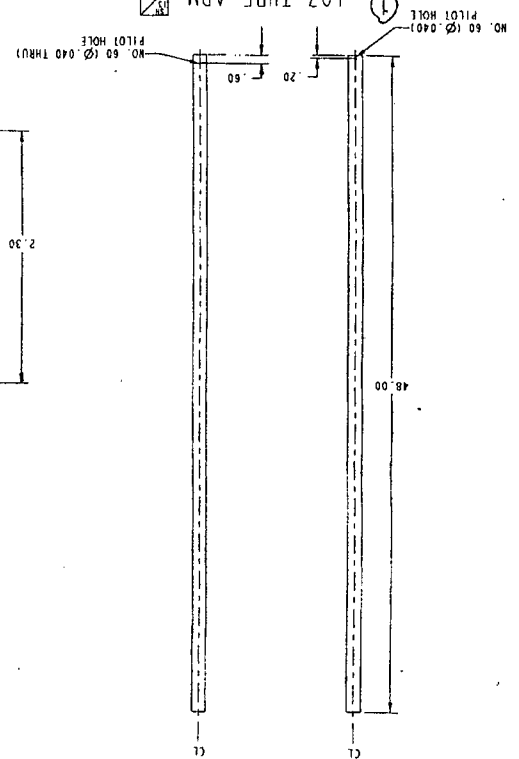
① -115 TUBE END PLATE
MATERIAL: .125 THK. 6061-T6, 00-A-250/11
SCALE: 2.000



① -109 MALE EYE
MATERIAL: 1.00 RWB. 6061-T6, 00-A-200/8
SCALE: 2.000



① -107 TUBE ARM
MATERIAL: 1.00 OD X .063 WALL. 6061-T6, 00-A-700/6
SCALE: 0.250



RELEASED
of 01-20